

CLAIMS

We claim:

- 5 *Sub A* 1. A device comprising:
a. at least one gathered piece of textured film having textured variations; and
b. a securing means for substantially permanently holding the at least one gathered piece of textured film together.
- 10 2. The device of claim 1 wherein the film is comprised of polyethylene, polypropylene, ethylene vinyl acetate copolymer, metallocene polyethylene, and blends and copolymers thereof.
- 15 3. The device of claim 1 wherein the film has textured variations selected from the group consisting of holes, embossments, and combinations thereof.
Sub C2 4. The device of claim 3 wherein the embossments have a depth of about greater than about 0 mm to about 3 mm.
- 20 5. The device of claim 1 wherein the film contains textured variations in the amount of from about 1.6 textured variations/ cm² to about 248 textured variations/ cm².
6. The device of claim 1 wherein the film contains textured variations in the amount of from about 80 textured variations/ cm² to about 200 textured variations/ cm².
7. The device of claim 1 wherein the film contains textured variations in the amount of from about 5.0 textured variations/ cm² to about 15 textured variations/ cm².
- 25 8. The device of claim 1 wherein the film contains textured variations in the approximate shape of a circle, honeycomb, oval, heart, pear, hexagon, square, triangle, pentagon, stellate, rectangle or combination thereof.
9. The device of claim 1 wherein the film has an open area of no more than about 45 % based upon the total area of the perforated film.
- 30 10. The device of claim 1 wherein the textured film has an open area of greater than about 15% and less than about 35% based upon the total area of the perforated film.
11. The device of claim 1 further comprising an inner substrate that is substantially covered by the piece of textured film.
12. The device of claim 11 wherein the inner substrate is comprised of an open-celled mesh sheet, porous foam sheet, reticulated foam sheet, natural fiber sheet, polymeric sheet, and combinations thereof.

N¹ *Sub A*) 13. The device of claim 12 further comprising a second sheet of textured film, wherein the inner substrate is disposed between the two outer sheets of textured film.

14. The device of claim 12 wherein the inner substrate is disposed between the outer sheet of textured film folded upon itself.

C-3) 5 *Sub C²* 15. The device of claim 11 wherein the inner substrate is a non-sheetlike, three-dimensional body.

C-3) 16. The device of claim 1 wherein the securing means is a heat seal, an ultrasonic seal, a pressure seal, a locking tether, a ribbon, a cord, a strip, a band, a string, hooks and loops, a heat shrinkable material, an adhesive, or combination thereof.

10 *Sub B*) 17. The device of claim 16 wherein the cord, ribbon, strip, string, band, or heat shrinkable material is elastic and attached to the textured film while the film is in an extended state.

Sub C³ 18. The device of claim 1 further comprising a holding means.

C-3) 19. The device of claim 18 wherein the holding means is a strap, handle, knob, character figure, container, or combination thereof.

Sub C² 20. The device of claim 1 wherein the device has a substantially spherical shape.

21. The use of the device of claim 1 as a personal cleansing product.

22. The method of making the device of claim 1 comprising:

20 a) gathering at least one piece of textured film to produce a desired arrangement of film; and

b) securing the at least one piece of textured film with a securing means.

23. The method of claim 22 wherein the at least one piece of textured film is C-folded prior to gathering.

24. A device comprising:

25 11² of C-36 at least one piece of textured film, wherein the device is in the form of a spherical poof, a mitt, a cloth having at least about 1.3 textured variations/cm², a glove, a plurality of textured film appendages attached to a holding means or a textured film pad attached to a holding means.

26 30 The device of claim 24 in the form of the mitt, the cloth, or the glove, having a first side and a second side, wherein at least one of the sides is comprised of a textured film.

Subs 5 26. The device of claim 24 wherein at least the first side has protuberances facing outward.

Subs 5 27. The device of claim 24 wherein the open area of the textured film on the first side is different from the open area of the textured film on the second side.

Subs 5 Subs 5 28. The device of claim 24 wherein at least one side is quieted.

Sub C 2 29. A system comprised of:

- a the device of claim 24; and
- b an active material.

10 30. The system of claim 29 wherein the active material is selected from the group consisting of moisturizers, bubble bath compositions, cleansers; conditioners; sunscreens; shaving foams; tanning agents; anti-acne agents; anti- aging agents; anti-irritant agents; perfumes/fragrances; moisturizers and mixtures thereof.

15 31. The system of claim 30 wherein the active material is selected from the group consisting of oatmeal, perfumes/fragrances, cleansers, conditioners and mixtures thereof.

32. The use of the system of claim 29 as a personal cleansing product.

Subs 5 33. The system of claim 29 wherein the active material is impregnated into and/or deposited onto the textured film.

Sub C 2 34. The system of claim 29 further comprising an enclosure, wherein the active material is inside the enclosure.

20 35. The system of claim 34 wherein the enclosure has walls comprised of water soluble material or water insoluble material.

Subs 5 36. The system of claim 34 wherein the water soluble material is selected from the group consisting of methylcellulose, hydroxyethylcellulose, caroxymethylcellulose, gelatin, and mixtures thereof.

Sub C 2 25 37. The system of claim 34 wherein the water insoluble material is selected from the group consisting of polyvinyl chloride, polyvinylidene chloride, polyethylene, polypropylene, ethylene vinyl alcohol, and mixtures and copolymers thereof.

38. The system of claim 34 wherein the water insoluble material is dispensed from a valved aperture in the enclosure.

30 39. The system of claim 34 wherein the enclosure is refillable or replaceable.

sub c2

40. A method of cleaning the skin comprised of
 - a) applying a cleanser to the skin and/or to the device of claim 24; and
 - b) using the device to create a lather.
41. A method of cleaning the skin comprised of using the device of claim 24
5 containing a cleanser to create a lather on the skin.
42. A method for treating acne comprised of
 - a) applying an anti-acne agent to the skin and/or to the device of claim 24; and
 - b) using the device to distribute the anti-acne agent.
43. The method of claim 42 wherein the anti-acne agent is selected from the group
10 consisting of benzoyl peroxide, retinol, elubiol, antibiotics, salicylic acid, and mixtures thereof.
44. A method for reducing skin irritation comprising:
 - a) applying an anti-irritant agent to the skin and/or to the device of claim 24; and
 - b) using the device to distribute the anti-irritant agent.
- 15 45. The method of claim 44 wherein the anti-irritant agent is selected from the group consisting of oatmeal/dimethicone, white petrolatum, zinc oxide, and combinations thereof.
46. A method for promoting healthy skin comprising:
 - a) applying an active material to the skin and/or to the device of claim 24; and
 - b) using the device to distribute the active material.